



DUPLICATE











Date: Wednesday, 01/04/2009 2:20:55 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 46649	
Estimate Number : 12724	
P.O. Number :	Part Number : D353611
This Issue : 01/04/2009 S.O. No. :	Drawing Number : D3536 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 23/03/2009 Type : SMALL /MED FAB	Drawing Revision : A
Previous Run :	Material :
Written By : 	Due Date : 30/03/2009 Qty: 12 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 07-02-14 JLM	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
  Comment: Qty.: 0.7761 sf(s)/Unit Total : 9.3131 sf(s) NEOPRENE SHEET 0.063 Batch: 111015 <i>IB 9-4-1</i>		
2.0	WATER JET	FLOW WATER JET
  Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: <i>A</i> <i>IB 9-4-1</i> Prog Rev: <i>A</i> 2-Deburr if necessary <i>h</i> <i>(18)</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
  <i>IB 9-4-1</i> Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
  Comment: SECOND CHECK <i>S 02/04/02</i> <i>(18)</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>finishing</i> <i>09/04/02</i> <i>A</i> <i>(18)</i>		

DART AEROSPACE LTD		Work Order: 46649
Description: GASKET		Part Number: 3536-11
Inspection Dwg: D3536 Rev: 17		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.19	+ .005 - .001	.19	✓			
.30X.30	+/- .030	303X 303	✗			
.90	+/- .030	.905	✗			
1.89	+/- .030	1.906	✗			
3.90	+/- .030	3.901	✗			
8.00	+/- .030	8.00	✗			
14.00	+/- .030	14.00	✗			
5.65	+/- .030	5.65	✗			
9.15	+/- .030	9.15	✗			
13.40	+/- .030	13.40	✗			
17.65	+/- .030	17.65	✗			
21.15	+/- .030	21.15	✗			
23.15	+/- .030	23.15	✗			
26.65	+/- .030	26.65	✓			
.063	+/- .010	.061	✗			

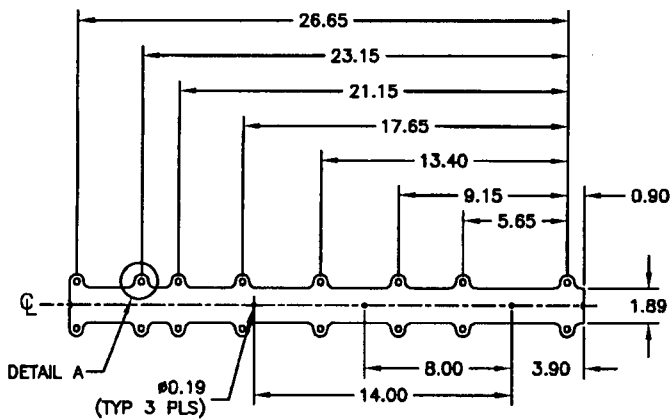
Measured by: MS	Audited by: S	Prototype Approval: 1/7
Date: 9-4-11	Date: 09/04/00	Date: 1/7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART

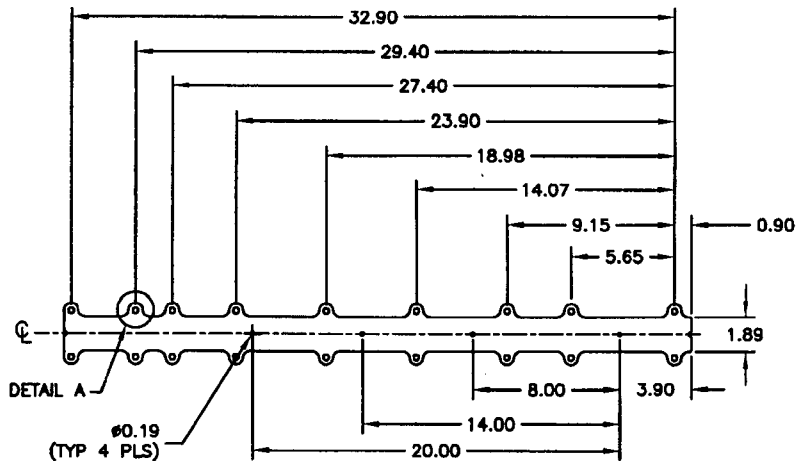
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CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 1 OF 6
				SCALE
A		06.10.25	NEW ISSUE	1:10

RELEASED
09-02-12-1



D3536-11 GASKET

W/10/25/12



D3536-13 GASKET

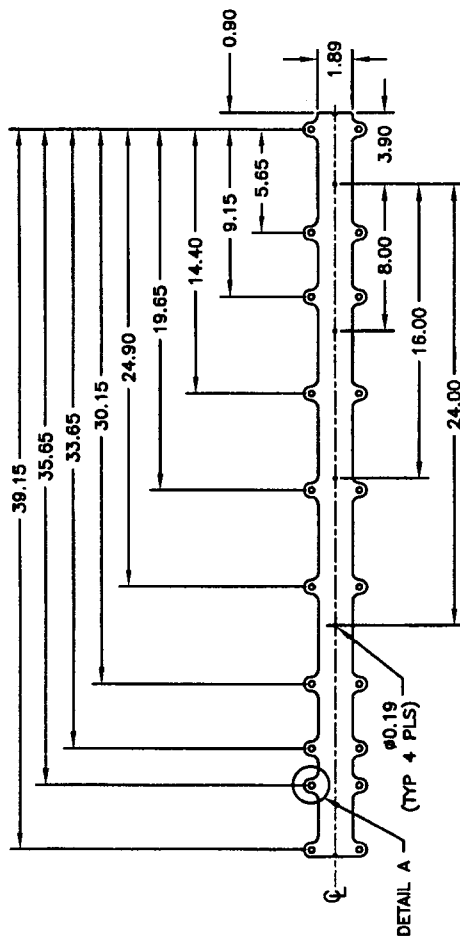
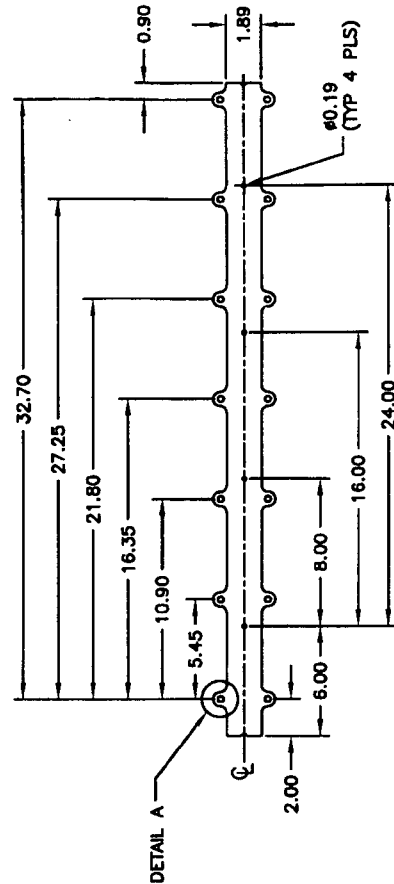
NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3536	REV. A SHEET 2 OF 6
DATE 06.10.25		TITLE GASKET	SCALE 1:10

RELEASED
07.02.12 **[Signature]**

**D3536-15 GASKET****D3536-21 GASKET****NOTES**

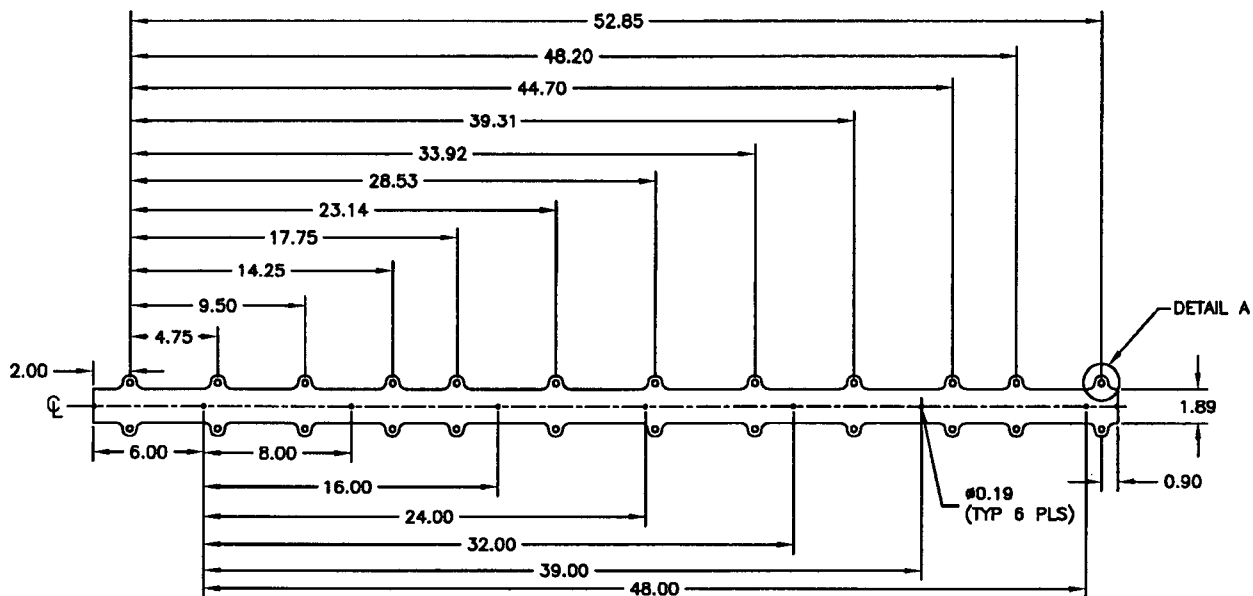
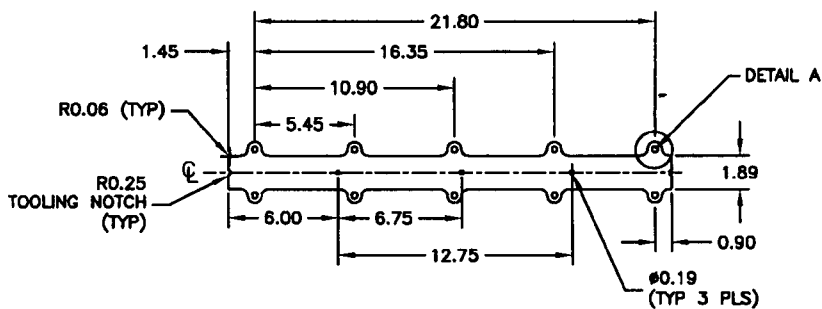
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- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
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DATE 06.10.25		TITLE GASKET	SHEET 3 OF 6	
			SCALE 1:10	

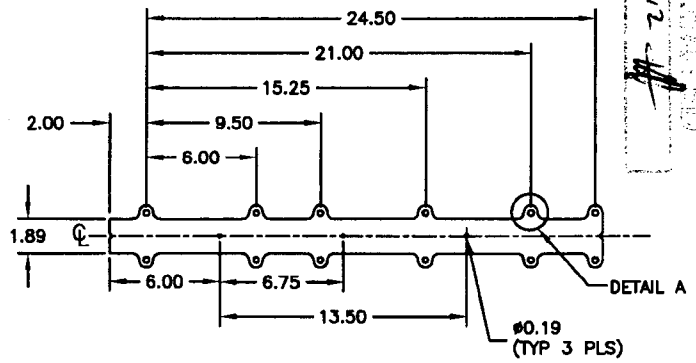
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
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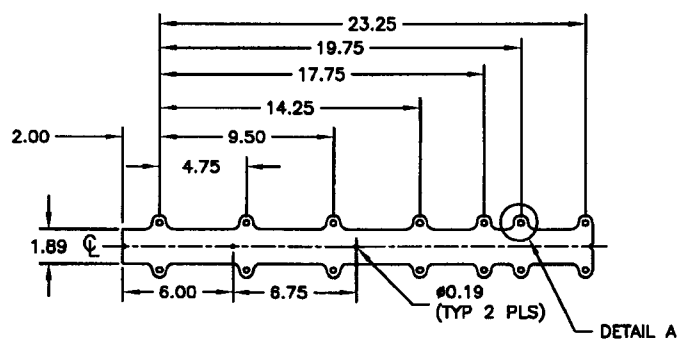
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CHECKED	PH	APPROVED	PH	
DATE	06.10.25	TITLE	GASKET	
		DRAWING NO.	D3536	
		SHEET	4 OF 6	
		SCALE	1:10	

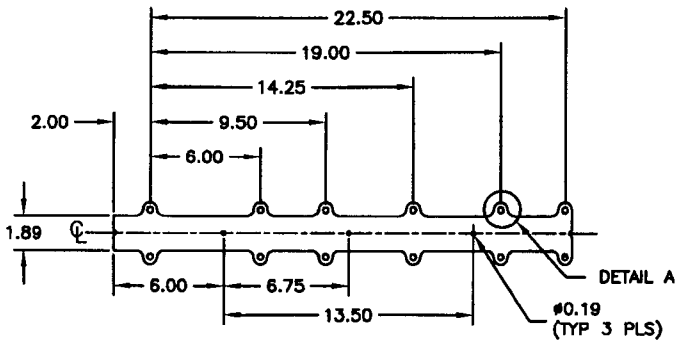
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D3536-33 GASKET



D3536-35 GASKET



D3536-31 GASKET

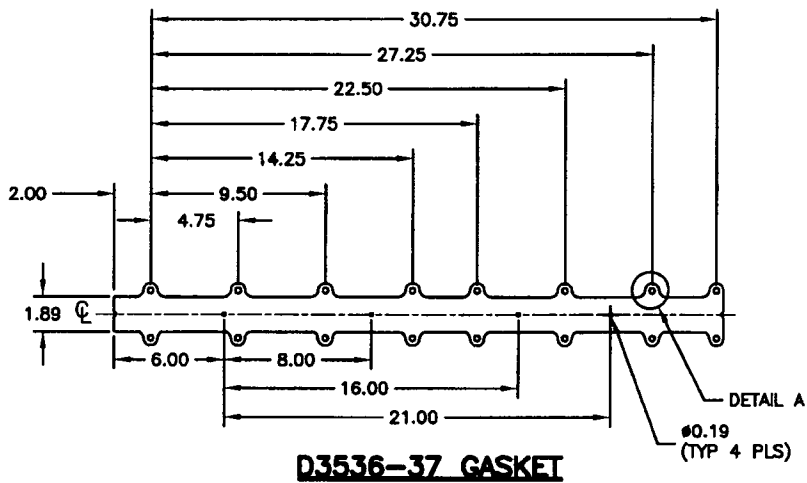
46649

- NOTES**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
 - 2) FINISH: NONE
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DATE	06.10.25	TITLE	D3536	REV. A
		GASKET		SHEET 5 OF 6
				SCALE 1:10

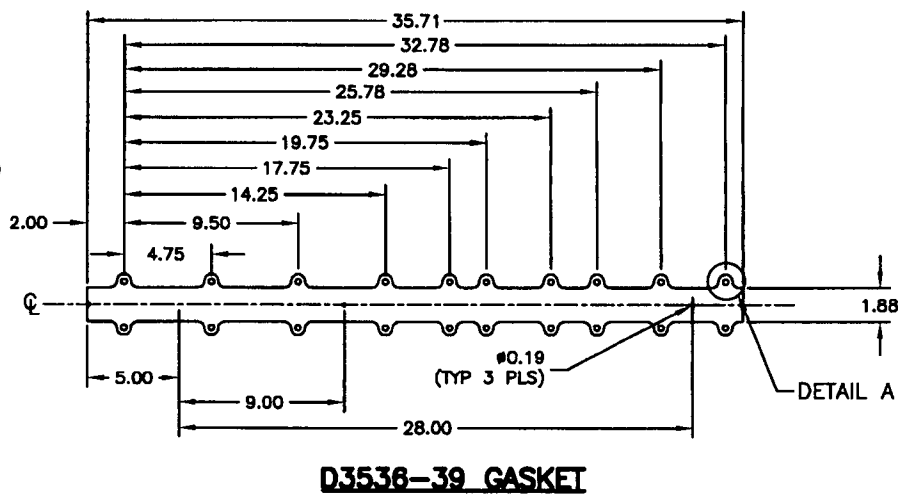
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PH



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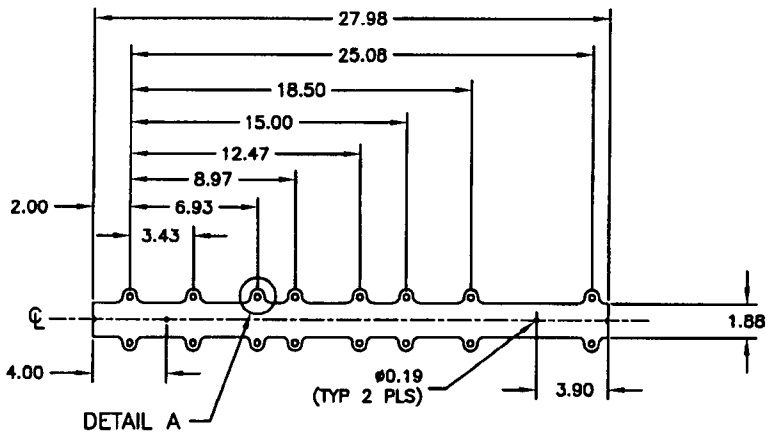
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- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
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CHECKED	PH	APPROVED	<i>[Signature]</i>	DRAWING NO.	D3536
DATE	06.10.25			TITLE	GASKET
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07.02.12

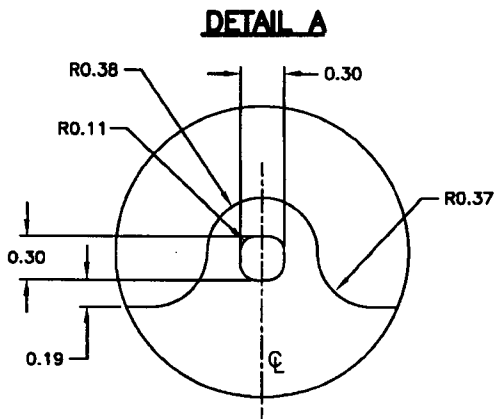


D3536-41 GASKET

46649

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
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